# CO<sub>2</sub> emission on the process of desulphurization projects during "11<sup>th</sup> Five-Year Plan" period

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Abstract: China established a national level of principle pollutions (SO<sub>2</sub> and COD) emission that 10 percent reduction of SO2 and COD emission by priority projects, structural adjustment, and environmental management during the "11th Five-Year plan" period. This paper focused on the induced effect to CO<sub>2</sub> emission on the process of desulphurization projects. CO<sub>2</sub> emission related to three parts of desulphurization process: desulphurization facilities construction, desulphurization facilities operation and replacement reaction on the process of desulphurization operation. Energy consumption play an important role when calculate CO2 emission on the process of desulphurization facilities construction and operation, and balance of materials is the major method to calculate CO<sub>2</sub> emission on the process of replacement reaction in desulphurization. It came up with that 3.43 tons CO2 discharge when reduce 1ton SO<sub>2</sub> on average during the "11th Five-Year plan" period.

Key words:  $CO_2$  emission, desulphurization, input-output method, priority projects

#### I. INTRODUCTION

Global climate change is considered an important problem to influent global economic, policy and international relations. China, as a responsible and large developing country, though without the emission caps engagement, still reduces greenhouse gas emission through set goals and established plans of energy-saving and emission-reduction. According to the objectives put forward in the 11th Five-Year plan for national economy and social development, China established a national level of sulfur dioxide (SO<sub>2</sub>) emission that the national

 $SO_2$  emission is only 22.94 million tons in 2010 compared to 20.1 million tons in 2005. This means china will achieve the target of 10 percent reduction of  $SO_2$  emission to curb the development of acid rain during the "11th Five-Year plan" period (2006-2010). To fulfill the goal, china established national acid rain and  $SO_2$  pollution prevention and control plan in the 11th Five-Years, which presented to reduce  $SO_2$  emission by priority projects, structural adjustment, and environmental management.

China would invest RMB 47bn to support the major atmosphere pollution prevention and control projects so as to increase 15.76 million ton SO<sub>2</sub> reduction capacity during the "11th Five-Year plan" period. The priority projects not only increase the capacity of Chinese atmosphere pollution prevention and control, but also spur economic growth. In this paper, we shall first analyses the induced effect on economy from major atmosphere pollution prevention and control projects during the "11th Five-Year plan" period. Both desulphurization facilities construction and operation all discharge carbon dioxide directly or indirectly because of using lots of energy and resources. This paper will analyses the influence on carbon dioxide (CO<sub>2</sub>) emission from new major projects based on the analysis above. We can not only realize the co-benefit action between sulfur dioxide reduction and CO<sub>2</sub> emission, but also provide scientific basis for carbon dioxide emission minimization during traditional pollution reduction, on the process of quantitative analysis on influence on CO<sub>2</sub> emission from SO<sub>2</sub> reduction.

II. PROPOSE INPUT-OUTPUT MODEL

According national industry classification (GB/T4754-2002) and the requirement of the analysis of SO<sub>2</sub> emission reduction by major project, we built a SO<sub>2</sub> emission reduction model as 13×13 sections, such as agriculture, coal excavating and washing, oil and gas mining, cottonocracy, paper making and paper product industry, Chemical industry, metal smelting and rolling processing industry, other special equipment manufacturing, electricity and thermal force producing and supplying, other industry, building industry, environmental resource and public facility management, other service industry and so on. These sections include energy sectors, significant SO<sub>2</sub> emission sectors, environmental protection facilities construction sections, environment control sections. The paper will update to 2005 input-output table from 2002 input-output table by using RAS measure to adapt the analytical period. When the input-output model is basically equilibrium after a few calculations of iteration, R= [1.45, 2.15, 1.70, 1.37, 3.09, 4.50, 3.25, 0.04, 2.38, 2.52, 2.52, 1.80, 1.71], S = [0.46, 0.88, 0.62, 0.62, 0.44, 0.37, 0.42, 10.29, 0.81,

1.97, 0.42, 0.51, 0.57].  $\hat{R}$  is substitute matrix, and  $\hat{S}$  is manufacture matrix. The figured interdependence coefficient of 2005 input-output table is included in the appendix.

## III. THE INDUCED EFFECT TO ECONOMICS FROM DESULPHURIZATION PORJECTS

Carry out desulphurization projects consist of the following The first project is components. construction desulphurization facilities, focusing on the control of SO<sub>2</sub> emission from thermal power generator. All new (expanded) coal-fueled power plants except the extreme-low-sulfur-coal pithead power plants meeting national requirements must construct desulphurization facilities when constructing the principal part of the plant. Any coal fueled power plants failing to meet national SO<sub>2</sub> emission standards or total emission limit must install fume desulphurization devices or take other measures to meet their targets. The second project is flue gas desulphurization projects for sintering machines of iron and The project is construction industry. third desulphurization facilities for other industries. The forth project is SO<sub>2</sub> emission control for boilers. All these projects will reach RMB 47bn.

China will construct 611 desulphurization facilities reaching 184 million KW for existing in-service thermal generation sets which will reduce 6.6 million tons SO<sub>2</sub> per year, and install desulphurization facilities reaching 250 million KW for new (expended) coal-fueled power plants which will reduce 7.2 million tons SO<sub>2</sub> in 2010. It will reduce 55.52 million tons SO<sub>2</sub> totally if we suppose to achieve annual target as 42%, 27%, 32%, 9% and 0% during "11th Five-Year plan" period. China has to invest RMB 38.864bn in daily operation, if we suppose that the operation cost of desulphurization is RMB 700 per ton.

Pollution control facilities investments play a very important role to the economic development. Studies have showed that pollution treatment investment not only essential to provide necessary condition for reaching environmental target, but also expand domestic demand. desulphurization facilities construction and operation related to economy. to GB/T4754-2002, national According desulphurization facilities construction belongs to other special equipment manufacturing and desulphurization operation is main subject in environmental resource and public facility management. Basic on the fundamental principle of input-output model, the induced effect to major sectors from desulphurization construction and operation respectively to shown in the following table. From the table 1 we can see that metal smelting and rolling processing industry is most affected by desulphurization construction and chemical industry is affected the most by desulphurization operation.

Table 1 TABLE 1 THE INDUCED EFFECT TO MAJOR SECTORS FROM DESULPHURIZATION CONSTRUCTION AND OPERATION

	the induced effect to major sectors from desulphurization construction/RMB 100 million	the induced effect to major sectors from desulphurization operation/RMB 100 million
1	46.06	37.70
2	27.54	17.88
3	22.00	15.97
4	26.18	15.08
5	21.81	13.56
6	101.57	67.27
7	250.18	44.77

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8	4.94	0.62
9	55.74	32.14
10	406.69	297.00
11	5.36	17.61
12	0.75	4.31
13	206.80	133.54

1:agriculture; 2:coal excavating and washing; 3:oil and gas mining; 4:cottonocracy; 5:paper making and paper product industry; 6:Chemical industry; 7:metal smelting and rolling processing industry; 8:other special equipment manufacturing; 9:electricity and thermal force producing and supplying; 10:other industry; 11:building industry; 12:environmental resource and public facility management; 13:other service industry the same below.

## IV. THE IMPACT TO CO<sub>2</sub> EMISSION FROM DESULFURIZATION PORJECTS

 ${
m CO_2}$  emission related to three parts of desulphurization process: desulphurization facilities construction, desulphurization facilities operation and replacement reaction on the process of desulphurization operation. Energy consumption play an important role when calculate  ${
m CO_2}$  emission on the process of desulphurization facilities construction and operation, and balance of materials is main measure to calculate  ${
m CO_2}$  emission on the process of replacement reaction in desulphurization.

#### A. calculate $CO_2$ emission based on energy consumption

The energy sector is usually the most important sector in greenhouse gas emission inventories, and typically contributes over 90 percent of the CO<sub>2</sub> emission and 75 percent of the total greenhouse gas emission in development countries.[2] CO<sub>2</sub> emission depends on the major energy consumption, because CO<sub>2</sub> come from carbon combustion, including coal, oil and natural gas. We can calculate the relevant energy consumption showed in table 2, according to the major sector energy consumption coefficients, as well as the previous induced effect to major sectors from desulphurization construction and operation during the "11th Five-Year plan" period.

Table2 THE INDUCED EFFECT TO MAJOR ENERGY FROM DESULPHURIZATION CONSTRUCTION AND OPERATION

Coal	Oil	Gas		
consumption/10,00	consumption/10,00	consumption/100		
 0t	0t	million m3		

1	8.41	0.00	0.00
2	192.51	0.00	0.07
3	2.49	10.22	0.62
4	25.48	0.00	0.01
5	87.32	0.01	0.02
6	402.77	90.30	5.55
7	1022.45	0.02	0.71
8	1.41	0.00	0.01
9	1516.63	0.13	0.27
10	1266.29	583.11	1.67
11	1.37	0.00	0.00
12	0.00	0.00	0.00
13	11.36	0.59	0.15
tatal	4538.48	684.39	9.07

We can determine Chinese special  $CO_2$  emission factors to be shown in the table 2 based on effective  $CO_2$  emission factors from IPCC and the Chinese special the standard coal coefficient corresponding major energy.

Table3 CO<sub>2</sub> EMISSION FACTORS FOR MAJOR ENERGY

	EFcoal/t/t	EFoil/t/t	EF 天 gas/t/10,000m3		
CO <sub>2</sub> emission factors	2.055	3.065	0.218		

Coal  $CO_2$  emission=  $EF_{\#\#} \times$  coal consumption Oil  $CO_2$  emission=  $EF_{\pi \#} \times$  oil consumption Gas  $CO_2$  emission=  $EF_{\pi \#} \times$  gas consumption

### B. calculate $CO_2$ emission on the process of replacement reaction

Desulphurization facilities are mainly divided as three paths: coal desulphurization, combustion desulphurization and flue gas desulphurization, and the emphases in this paper are the last two methods. The most common method of desulphurization is using sulfur-fixed agent, most of which are Ca-based sorbents, such as limestone, marble, acetylene sludge and so on. The stable calcium sulphate formed when Ca-based sorbents have replacement reaction with  $SO_2$  at high temperature, therefore the molecular weight of  $CO_2$  emission equal to the molecular weight of  $SO_2$  reduction.

 $CO_2$  emission= $SO_2$  reduction  $\times 44/32$ 

V. CONCLUSION

It will discharge 3.43 tons  $CO_2$  when reduce 1ton  $SO_2$  on average during the "11th Five-Year plan" period. In other words, it will discharge 190bn tons  $CO_2$  during the process of desulphurization from 2006 to 2010, 39 percent of which from desulphurization construction and 61 percent of which from desulphurization operation.

As the end treatment measure to air pollution control, desulphurization projects reduced lots of traditional pollutions, but discharge more greenhouse gas into the atmosphere, especial CO<sub>2</sub> emission which arouse public attention just recently. Cleaner production, energy-saving and other treatment measure to reduce pollutions at the source, are the better measure for enterprises to reduce traditional pollutions, as well as ultimately reduce greenhouse gas.

This paper only considered the CO<sub>2</sub> emission on the process of desulphurization which can be analyses by using

input-output model, without considered different influence in different condition and other greenhouse gas emission on the process of desulphurization, which will arise in developing my research approach.

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#### Appendix interdependence coefficient of 2005 input-output table

	1	2	3	4	5	6	7	8	9	10	11	12	13
1	0.1931	0.0775	0.0390	0.3411	0.1373	0.0923	0.0929	0.0980	0.0738	0.1791	0.1676	0.0970	0.0842
2	0.0257	0.0876	0.0363	0.0482	0.0564	0.0857	0.0853	0.0586	0.2657	0.0573	0.0453	0.0460	0.0309
3	0.0207	0.0326	0.0291	0.0356	0.0365	0.0656	0.0483	0.0468	0.0432	0.0889	0.0461	0.0411	0.0295
4	0.0178	0.0299	0.0181	0.3770	0.0417	0.0366	0.0409	0.0557	0.0317	0.0794	0.0439	0.0388	0.0380
5	0.0194	0.0297	0.0172	0.0393	0.4255	0.0518	0.0399	0.0464	0.0318	0.0700	0.0403	0.0349	0.0424
6	0.2169	0.1501	0.0970	0.2955	0.3772	0.7193	0.1999	0.2161	0.1387	0.3077	0.2321	0.1731	0.1324
7	0.0492	0.1907	0.0874	0.0829	0.0868	0.1188	0.6549	0.5323	0.1123	0.2073	0.3162	0.1152	0.0775
8	0.0008	0.0042	0.0032	0.0047	0.0021	0.0027	0.0033	0.0105	0.0028	0.0025	0.0039	0.0016	0.0019
9	0.0515	0.1610	0.0921	0.1088	0.1145	0.1678	0.1526	0.1186	0.1228	0.1104	0.0935	0.0827	0.0645
10	0.3501	0.5954	0.3457	0.5920	0.6017	0.7239	0.8566	0.8653	0.6385	0.7703	0.8718	0.7642	0.5574
11	0.0073	0.0130	0.0066	0.0104	0.0110	0.0110	0.0113	0.0114	0.0119	0.0107	0.0119	0.0453	0.0305
12	0.0015	0.0015	0.0008	0.0018	0.0017	0.0023	0.0017	0.0016	0.0022	0.0017	0.0016	0.0111	0.0042
13	0.2132	0.4084	0.2208	0.3844	0.4389	0.4145	0.4246	0.4400	0.4211	0.4088	0.4369	0.3436	0.4030